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## Healing of snow surface-to-surface contacts by isothermal sintering

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Discussion P

Discussion Paper

Discussion Paper

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**TCD** 

8, 2465–2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

nclusions References

Tables Figures

l**∢** ►I

**→** 

Back Close

Full Screen / Esc

Printer-friendly Version

Natural sintering in ice is a fundamental process determining mechanical properties of various ice forms. According to the literature, limited data are available about the complex subjects of snow sintering and bond formation. Here, through cold laboratory mechanical tests with a new shear apparatus we demonstrate time-dependent effects of isothermal sintering on interface strengthening at various normal pressures. Measurements showed that interfacial strength evolved rapidly, conforming to a power law (mean exponent  $\approx 0.21$ ); higher pressure corresponded to higher initial strength and sintering rates. Our findings are consistent with observations on homogeneous snow, provide unique records essential for slope stability models and indicate the significant importance of normal load on data interpretation.

#### Introduction

Due to a high homologous temperature, snow and ice sintering (i.e., grain bonding leading to improved strength) has the fastest rate of any other earth material at similar pressures and temperatures (Szabo and Schneebeli, 2007; Gubler, 1982). Owning to this, sintering plays a crucial role in the mechanical behavior of snow (Gubler, 1978) and snow avalanche release (McClung, 1979; Schweizer, 1999). Post-fracture healing of weak snowpack layers, which are a prerequisite for slab avalanche initiation, can have an important influence on the critical length of macroscopic cracks (McClung, 2011). For such basal cracks, Louchet et al. (2002) suggested that healing may significantly reduce stress concentrations at the crack tip and thus be equivalent to an apparent increase of the shear toughness. Strength recovery induced by sintering was also suggested as a stabilizing factor in the case of stress relaxation occurring after rupture without avalanche triggering (Fyffe and Zaiser, 2004). Furthermore, through a snow creep instability approach, based on a kinematic balance between ice bond rupture and rewelding, Louchet (2001) showed that healing rates of damaged snow

**TCD** 

Paper

Discussion Paper

Discussion Paper

Discussion Paper

8, 2465-2490, 2014

**Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

Title Page

Introduction

**Abstract** 

References **Tables Figures** Back Close Full Screen / Esc Printer-friendly Version Interactive Discussion



are crucial in determining the onset of slab instability. At smaller scales, using a fibre bundle model Reiweger et al. (2009) demonstrated that the competing effects of bond breaking and rewelding between two plates are sufficient to explain the strain-rate-dependent behavior of snow.

It is known that there are at least six mass-transport mechanisms playing a role in the growth of ice bonds (Maeno and Ebinuma, 1983) and many factors that may affect sintering: temperature and its gradient, normal pressure, micro-structural properties of grains, and pore-space configuration/geometry (McClung and Schaerer, 2006; Blackford, 2007). Isothermal snow sintering is mainly controlled by vapor diffusion (Hobbs and Mason, 1964), while external pressure intensifies the process through plastic deformation and recrystallization (Blackford, 2007). Experimentally and theoretically it was shown that the bond-to-grain ratio and strength change with time according to a power law on samples of ice spheres and homogeneous snow (Hobbs and Mason, 1964; Mellor, 1975; Colbeck, 1997; van Herwijnen and Miller, 2013).

Even if in the last five decades a large number of studies have addressed sintering rates of ice as a fundamental process (Blackford, 2007), experimental data on sintering of snow weak layers or cracks remained elusive and primarily qualitative (Fyffe and Zaiser, 2004; Birkeland et al., 2006). Quantitatively it is unknown if existing knowledge on homogeneous snow may be directly incorporated to models simulating cracks and weak layers. To the best of our knowledge, the work of Birkeland et al. (2006) and Reiweger (2011) provided the first in situ and experimental evidence of post-fracture healing of weak layers. However, these measurements could not be put into any operational or practical use due to missing details that are most crucial for sintering (like temperature, normal pressure, grain size or healing time, Blackford, 2007). Influences of these parameters were partly investigated for homogeneous snow (e.g., Ramseier and Sander, 1966; de Montmollin, 1982; Matsushita et al., 2012; van Herwijnen and Miller, 2013) and for interfaces, but without a focus on sintering as a function of time (Casassa et al., 1991). Hence, healing dependency on normal pressure remains unknown, and some authors indicated the need to collect more records about

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

I ◀ ▶I

**■** Back Close

Full Screen / Esc

Printer-friendly Version



weak layer and homogeneous snow sintering (e.g., Birkeland et al., 2006; van Herwijnen and Miller, 2013). Furthermore, in more general terms about the bond formation, McClung and Schaerer (2006) noted "the extremely limited results available about this complex and important subject".

Here, we address these issues by focusing on sintering of planar snow interfaces with time under constant temperature and at various normal pressures. For a given snow sample, the newly created internal interface (which is a simple analog for a fractured weak layer or crack) corresponds to an excess surface energy that is greater than the bulk energy. Accordingly, the grain contact area of the new interface evolves toward thermodynamic equilibrium with the snow blocks above and below it. This process is manifested through an evolution of the global strength of the interface, which we attempted to measure for different loading conditions. Indeed the consideration of the newly created snow interface as a model of a healing snow crack is a rough first order approximation (for examples of possible complexity see Heierli et al., 2008). Nevertheless, due to the complete absence of any alternative methods to measure the corresponding process, we presume that the method described in this paper may be considered as a simple way to address this poorly understood issue.

After providing details of the instrument and the experimental procedure, we show and discuss the results of the tests focused specifically on interfacial strength evolution with time under controlled laboratory conditions, and compare it with previous studies where possible.

#### 2 Materials and methods

The experiments were conducted in a cold laboratory (CEN, St.-Martin-d'Hères, France), where the temperature was kept at  $-9.0\pm0.6\,^{\circ}$ C and the relative humidity was  $\approx 70\,\%$ . For the mechanical tests, we used a portable force-controlled apparatus with adjustable shear-loading rate and normal pressure for snow specimen dimensions  $160\,\text{mm} \times 160\,\text{mm} \times 80.8\,\text{mm}$  (length  $\times$  width  $\times$  height) (Fig. 1). Ultimately this instrument

TCD

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

I4 ►I

**■**Back Close

Full Screen / Esc

Printer-friendly Version



is being developed for in situ measurements of the mechanical properties of weak snow layers in avalanche release zones (Barbero et al., 2013). (Results of laboratory and in situ tests with artificial and natural weak layers will be published elsewhere.)

Loading of samples was produced as follows: high-pressure air from an air compressor transmitted a horizontal load to the upper part of the shear box through a pneumatic cylinder (Fig. 1a and b). Constant normal pressure,  $\sigma_n$ , was induced through inflation of a rubber membrane (within about 1 s) in the upper part of the shear box (Fig. 1b). Shear displacements, normal pressures and shear force (F) were recorded for each test with high-frequency gauges (see Supplement for details; Table 1) at 200 Hz sampling rate.

The shear stress exerted on the tested snow interfaces is defined as  $\tau = F/A$ , where A is 256 cm<sup>2</sup>.

Several homogeneous snow blocks, comprised of fine grained snow (density 230–400 kg m<sup>-3</sup>), were harvested from two sites in the French Alps (Col du Lautaret – 2000 ma.s.l., Massif du Connex – 1200 ma.s.l.) and from St.-Martin-d'Hères (near the laboratory), transported in thermo-insulated boxes, and stored in a cold storage room at –20 °C for 10 to 100 days. Sample properties are provided in Table 2. We note that natural snow blocks were collected from flat open spaces and considered homogeneous based on standard snow-pit observations. Even in cold laboratory conditions the difficulty in creating truly homogeneous snow samples is known (van Herwijnen and Miller, 2013). Micro-scale heterogeneities are unavoidable in natural and artificial snow samples and are inherent in snow as a material.

The snow blocks were then cut into rectangular prisms using a saw or specially constructed blades. The snow prisms, which we call specimens, were installed in the shear cell and split horizontally in the middle using a thin blade or wire ( $< 0.5 \, \text{mm}$ ). Then the specimens were immediately (i.e., effectively cutting the sintering time to about  $30 \, \text{s}{-1}$  min) subjected to horizontal loading (i.e., shearing) at a constant rate of about  $0.7 \, \text{kPa s}^{-1}$ . Subsequently, the specimens were reassembled and left to sinter for 4, 16 or 23 h and re-tested. The limitations of the described procedure will be shown

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

Full Screen / Esc

Back

Printer-friendly Version

Close

Interactive Discussion



2469

The tests were repeated at 3 different normal pressures,  $\sigma_n$ : due to weight of snow only,  $(0.11\pm0.03\,\text{kPa})$ , and with an additional external pressure of 0.5 or 1.0 kPa. Such pressures were equivalent to 20 or 40 cm of snow with density  $250\,\text{kgm}^{-3}$ , respectively. Some of the specimens were also left to sinter under a constant normal load,  $\sigma_c$  (0.5 kPa using weights) for 4 or 16 h, in order to investigate the effects of permanent load on sintering. These samples were sheared with  $\sigma_n = 0.5\,\text{kPa}$  or 1.0 kPa, i.e.  $\sigma_n \geq \sigma_c$ . In total we tested 24 specimens at various conditions resulting in 91 successful individual tests (Table S1 in the Supplement).

#### 3 Results

The observed time to failure was within 9 s in 90 % of the tests (the median time to failure was 3 s). The relative horizontal displacement at failure was between 0.2 and 14.2 % depending mainly on snow density but also on sintering time (the median value was 2%). The horizontal deformation rates were higher than  $10^{-1} \, \text{s}^{-1}$ . Due to design of the instrument the crack occurred at the interface in all considered tests (as intended). Effects of time on strength are exemplified at Fig. 1c. A clear peak stress, marked by circles, is observed for tests conducted after 4 or 16 h, while less pronounced peaks occur for tests made immediately after the cut. The shear strength of interfaces,  $\tau_{\rm f}$ , corresponds to the peak stress. From Fig. 1c it is evident that longer sintering times are associated with higher  $\tau_{\rm f}$  and displacements at failure. Note that the load-controlled mode and the present geometry of the instrument do not allow any direct insights into the residual friction (e.g., Casassa et al., 1991). Nevertheless, through supplementary high-speed photography of multiple tests it was confirmed that peak stresses always correspond to initiation of catastrophic failure of specimens (not shown; to be published elsewhere).

TCD

Paper

Discussion Paper

Discussion Paper

Discussion Paper

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

Full Screen / Esc

Back

Printer-friendly Version

Close

Interactive Discussion



2470

The results of all experiments are shown in Fig. 2 in terms of calculated shear strength vs. healing time. The temporal evolution of the mean strengths for the different loading conditions is summarized in Fig. 3. In general, the strength increased with time for all loading conditions (Figs. 1c and 2). Two slightly decreasing trends (between 4 and 16 h) observed in Fig. 2c and d may be due to some artifact (e.g. improper crack-face placement or partial breakage of some bonds during sample preparation). In order to verify that such values do not affect the results, we filtered all measurements by removing all tests giving lower values for higher times. The mean values of this selected population of tests are indicated in Fig. 3 as dashed lines, which show only increasing trends.

Tests performed without any external normal pressure  $(\sigma_n)$  or permanent load by weights  $(\sigma_c)$  hereafter considered as baseline values,  $\tau_{f\_b}$ , showed an increase in failure strength from an average of  $0.5\pm0.2$  kPa to  $5.1\pm1.2$  and  $6.2\pm1.4$  kPa after 16 and 23 h, respectively (Fig. 2a).

With the additional external pressures,  $\sigma_n$ , the strength increased compared to  $\tau_{f\_b}$  for 0 and 4 h measurements (Fig. 2b and c), on average by a factor of 1.8. However, the increase in strength was comparable for both  $\sigma_n = 0.5$  and 1.0 kPa. Specimens which were loaded with  $\sigma_c = 0.5$  kPa for 4 and 16 h before testing (Fig. 2d and e) show strengthening curves which are hardly distinguishable from those without any permanent loading ( $\sigma_c = 0$  kPa). Compared with  $\tau_{f\_b}$  there is a more than twofold strength increase of 0 and 4 h values. Overall, these results indicate that  $\sigma_c$  has a smaller effect than  $\sigma_n$ .

#### 4 Discussion

#### 4.1 Strengthening rates

Previous published interfacial strengthening rate measurements and estimates (i.e., values assumed for modeling) vary greatly and are extremely scarce. For example,

TCD

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

Back Close

Full Screen / Esc

Printer-friendly Version



Discussion Paper

Back Full Screen / Esc

Printer-friendly Version

Interactive Discussion



in situ observations on strengthening of post-collapse layers were reported as linear coefficients and ranged from 0.07 to 0.3 kPah<sup>-1</sup> (Birkeland et al., 2006). Some modeling studies used a typical 10s time scale (with sensitivity tests within a range 1s-28 h) for the recovery of weak layer strength to its original value (Fyffe and Zaiser, <sub>5</sub> 2004). The average rate of strengthening within 16 h calculated for global strength means of all results,  $0.26 \pm 0.09 \,\mathrm{kPah}^{-1}$ , was comparable to the values reported by Birkeland et al. (2006). However, constant rates are unlikely to apply, because even with high variability between tests, the data demonstrate that the most rapid healing occurs within the first four hours, and after that slows down and continues at lower rates (Fig. 3). Comparison to other experimental results, for example, obtained for artificial homogeneous snow by Matsushita et al. (2012) (0.08–0.17 kPa h<sup>-1</sup>) and for unfractured weak layers by Jamieson and Johnston (1999) (about 8 Pah<sup>-1</sup>), is not straightforward due to other effects in their data (such as different time scales, densification, different microstructure including grain shape, bond spacing, etc.).

In line with previous studies on homogeneous snow (Hobbs and Mason, 1964), analysis of data shown in Fig. 3 suggests that a power law function  $f(t) = at^{b}$  for  $\tau_{f}(t)$  fits the observed strengthening process at any conditions under consideration (with  $R^2$  from 0.91 to 0.97; with two-tailed p value  $\leq$  0.2 for 3 time steps, and  $\leq$  0.05 for 4 time steps). When we provide an empirical power law fit for the change of mean  $\tau_f$  with time in all our experiments, we obtain an exponent =  $0.21 \pm 0.08$  (Fig. 4). If we provide fits only for the filtered tests or exclude all measurements made at or after 16 h from the fitting (to avoid the previously mentioned slightly decreasing trends), we obtain similar mean results =  $0.22 \pm 0.08$ ; if we set the first measurement time to 30 s instead of 1 min, we obtain 0.19 ± 0.08. When we compare the results on interface strengthening with those from other studies on homogeneous snow, our b values fall well within the range of previously reported values (Fig. 4).

**TCD** 

8, 2465–2490, 2014

**Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

Title Page

Introduction

References

**Figures** 

Close

**Abstract Tables** 

The increase of initial interfacial strength,  $\tau_f(0)$ , with normal pressure  $(\sigma_n)$  is shown at Fig. 5. The observed dispersion may be attributed to a slight uncertainty in time of the initial measurements and consequently a possible initial cohesion of the interface (see more discussion below).

For better evaluation of the influence of permanent normal load ( $\sigma_c$ ) on sintering rates, we may assume that interfacial strength is governed by Mohr-Coulomb law (e.g., Matsushita et al., 2012)  $\tau_t(t) = c(t, \sigma_c) + \sigma_n \tan \phi$ . Thus the failure strength of the interface depends on a constant pressure-dependent friction term and on a cohesion, c. evolving with time (such constitutive behaviour should be taken with caution, since it does not provide physical phenomenological explanation and thus should be considered as a simplification). We may surmise that initial strength  $\tau_{\rm f}(0)$  corresponds only to the frictional part since the snow bonds did not have sufficient time to develop and may be considered as negligible. Accordingly, in order to evaluate the evolution not only of the strength but of cohesion, without an effect of normal pressure  $(\sigma_n)$ , we removed the frictional part of the strength for full and filtered tests (Fig. 6). Cohesion values suggest a possible increase of sintering rates due to long-term loading,  $\sigma_c$ . Corresponding tests show an increase of cohesion up to 70% after 4h compared to tests without any permanent loading. For the 16 h measurements data variability precludes a similar observation, except for one series of tests (shown in green; Fig. 6).

If the measured strength depends on  $\sigma_n$  and a temporarily evolving cohesion between grains, care should be taken for the evaluation of power law fit parameters. If the latter are estimated only for cohesion (Fig. 6), we obtain substantially different values of a and b, which are extremely sensitive to the initial value taken for the cohesion (while not very sensitive to initial time; Fig. A2). When we assume that there is some preexisting cohesion ( $c_0$  between 1 and 400 Pa, for example), a and b values will vary between about  $150-3300 \,\mathrm{Pa}\,\mathrm{s}^{-b}$  and 0.24-1.23, respectively (see Fig. 7 for an example).

Paper

Discussion Paper

Discussion Paper

Discussion Paper

8, 2465-2490, 2014

**TCD** 

**Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

Title Page **Tables** Back

**Abstract** Introduction References **Figures** Close Full Screen / Esc Printer-friendly Version Interactive Discussion



In general, higher  $c_0$  corresponds to lower b; when  $c_0$  is  $> 200\,\mathrm{Pa}$ , the exponents start to resemble those from the literature (Fig. A2). Interestingly, this is also in accordance with Fig. 5, where such initial cohesion values may be inferred from the data, and supports the idea, opposite to our initial assumption, that a time scale of less than 1 min is sufficient to have non-negligible cohesion in the experiments. Moreover, Fig. 7 suggest that the permanent load increases the scaling factor a, while leaving the exponent, b, almost unaffected. Even if preliminary at this stage, this discussion: (i) suggests that the previously shown scatter of published exponents could be caused by slight differences of normal pressure; (ii) poses strict requirements on precise pressure and time control in the future tests; and (iii) indicates that we have to be careful with strength prediction at small time scales.

#### 4.3 Limitations

The operations performed in the experiments were focused on relatively long time intervals, and not on very short time scales of sub-seconds or seconds (Gubler, 1982; Szabo and Schneebeli, 2007). Nevertheless, it was shown above that an error in the fit due to uncertainty of the initial time was negligible for the time scales of our interest. However, clearly for an extrapolation of results to smaller time scales different methodology may be required, which was beyond the scope of the present study.

The number of time steps for which fits were made was relatively small. The optimal choice considered the very time-/labour-consuming procedures of the presented tests. Nevertheless, sensitivity tests for fits made even with only two steps (4 and 16 h) indicated the stability of the obtained exponents. Furthermore, since the power law dependency was previously postulated for homogeneous snow at time scales two times smaller than in the present study (van Herwijnen and Miller, 2013), it was interesting to further extend the time range of the process.

For achieving better quantitative characterization of normal stress effect on sintering, more experiments with larger values of normal pressure are certainly needed.

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Back

Full Screen / Esc

Close

Printer-friendly Version



8, 2465–2490, 2014

#### **Healing of snow** interfaces by sintering

**TCD** 

E. A. Podolskiy et al.

Introduction

References

**Figures** 

Close

Interactive Discussion

### Title Page **Abstract Tables** Back Full Screen / Esc Printer-friendly Version

In regard to sample's splitting the following should be noted. Similarly to common snow saw fracture tests (McClung, 2011) (where the cut is made with a saw ten times thicker than the cutting method used in the present study) the changes in microstructure caused by cutting procedure were not documented and remain unknown. From this perspective it may be interesting to investigate this issue through X-ray tomography (Hagenmuller et al., 2013), which was not available in this study.

A direct projection of the results with artificially created interfaces onto real snow weak layers remains an open question. In particular, the snow densities used in this work may be limited to cracks along such types of weak layers as crusts, interfaces between two horizons of snow with different hardness, or post-collapse weak layers with negligible thickness. On the other hand, the experimental densities may be higher than densities of other important types of weak layers like buried surface hoar or depth hoar, thus indicating a need for further tests. Nevertheless, similarities between in situ reported rates (Birkeland et al., 2006) and results of this study, as well as recent findings about similarity of sintering rates for sieved depth hoar to those of rounded grains (van Herwijnen and Miller, 2013), suggest that the processes responsible for bond development may be very similar.

#### **Conclusions**

The experiments showed the healing of snow interfaces, presumably through a growth of intergrain contact surfaces, leading to a fast increase of their strength. Such interface strengthening behavior was quantitatively characterized under controlled laboratory conditions (in shear mode) for relatively long time scales through a novel instrumental technique. It was shown that normal pressure  $(\sigma_n)$  influence was associated with an increase of failure strength; and that permanent load ( $\sigma_c$ ) seems to increase sintering rates. Also it was found that the interfacial strength increase is nonlinear for all reported loading conditions; it occurs most intensely within the first four hours  $(0.71 \pm 0.22 \,\mathrm{kPa}\,\mathrm{h}^{-1})$  and continues afterwards at much lower rates (e.g. within the next

Discussion Paper

**Tables Figures** 

**TCD** 

8, 2465-2490, 2014

**Healing of snow** 

interfaces by

sintering

E. A. Podolskiy et al.

Title Page

**Abstract** 



Introduction

References

Back Close

Full Screen / Esc

Printer-friendly Version

Interactive Discussion



12 h at  $0.14 \pm 0.07 \,\mathrm{kPa}\,\mathrm{h}^{-1}$ ) and may be described as following a power law function of time with a mean exponent around 0.21. This exponent agrees well with several other experimental studies, which were based on artificial homogeneous snow, completely different instrumental methods or shorter time-scales (van Herwijnen and Miller, <sub>5</sub> 2013). The observed dependency indicates that homogeneous and interfacial snow/ice sintering share comparable fundamental dynamics, which is very sensitive to normal pressure and indeed needs further investigation (e.g., through X-ray tomography). Similarly to field studies by Birkeland et al. (2006) our experiments have confirmed that newly formed interfaces, like hypothetical sub-critical weak layer cracks, are dynamic, transient phenomena.

#### Appendix A

#### Additional information about tests

Additional information about (i) the sensors is provided in Table 1, (ii) the physical properties of tested snow samples - in Table 2, (iii) the experiments - in Supplement Table S1 (please see the attached file), and finally, (iv) some sensitivity tests are shown in Fig. A2.

To complement the mechanical tests with a full documentation of snow properties, we produced the following supplementary measurements (Table 2): (1) snow density (by measuring the mass of known volumes); (2) weight of upper snow blocks (above the interface); (3) shear resistance of snow blocks (by shear-rotary vane, Domine et al., 2011): (4) specific Surface Area for estimating the optical diameter of snow grains (by DUal Frequency Integrating Sphere for Snow Ssa measurement, or DUFISSS, at 1310 nm wave length, see Gallet et al. (2009) for details); and, finally, (5) microphotography of separated snow particles. However, we notice that differences in temporal evolution of interfacial failure strength or sintering rates based on snow properties (i.e., density, grain size or grain type) could not be evaluated due to large variability between

Furthermore, a table with an overview of performed tests is provided in Supplement Table S1 (a separate file). We note that additionally to tests described in the paper, four specimens were left to sinter for about 1653 h (i.e., more than two months) of sintering at  $-20\,^{\circ}$ C without any external load. These specimens had a strength around  $11.6 \pm 4.3\,\mathrm{kPa}$ , but since they were subjected to the lower air temperature, which could significantly slow down the growth of bonds, we did not compare them with other tests.

#### A2 Sensitivity of power fit parameters to initial cohesion

See Fig. A2.

Supplementary material related to this article is available online at http://www.the-cryosphere-discuss.net/8/2465/2014/tcd-8-2465-2014-supplement.pdf.

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TCD

Discussion Paper

Discussion Paper

Discussion Paper

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

14 FI

Back Close
Full Screen / Esc

Printer-friendly Version

Interactive Discussion



2477

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Discussion Paper

Discussion Paper

Discussion Paper

Back

Printer-friendly Version

Interactive Discussion



**Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

Title Page

**TCD** 

8, 2465–2490, 2014

**Tables** 

**Figures** 

References



**Abstract** 









2478

Paper

- **TCD** 
  - 8, 2465–2490, 2014
  - **Healing of snow** interfaces by sintering
- E. A. Podolskiy et al.
- Title Page Abstract Introduction References **Tables Figures**
- Back Close
  - Full Screen / Esc
  - Printer-friendly Version
  - Interactive Discussion

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**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

I ◆ ▶I

Back Close

Printer-friendly Version

Full Screen / Esc



Discussion Paper

8, 2465-2490, 2014

#### **Healing of snow** interfaces by sintering

**TCD** 

E. A. Podolskiy et al.

# Title Page 14

Figures

ÞΙ

Printer-friendly Version

Interactive Discussion



#### Table 1. Description of sensors.

Sensor	Producer, Model	Linearity error (% f.s.)/ Accuracy in absolute values
Displacement Transducer	RDP, Linear Variable Differential Transformer DCW1000B	
Force Transducer	Hottinger Baldwin Messtechnik, C2	0.2 %/±1 N
Pressure Sensing Platform	General Electric Company, UNIK 5000	0.2 %/±1 Pa

**Table 2.** Physical properties of tested snow samples. Snow properties are characterized according to Fierz et al. (2009). Errors correspond to standard deviations between measurements.

Snow Block Number/Number of Samples Used/Harvested at Lat., Long.	Storage Time in Cold Room at -20°C Before Tests (days)	Density (kg m <sup>-3</sup> )	Snow Type	Hand Hardness Index/Shear Vane Resistance (kPa)	SSA (m <sup>2</sup> kg <sup>-1</sup> )	Optical Grain Diameter (mm)
#4/1/45.199° N, 5.772° E	10, 69	270 ± 38	DFdc, de- composed precipitation particles (were close to 0 °C during harvesting)	Knife/20.0 ± 5.0	17.7 ± 0.8	0.37 ± 0.02
#3a/3/45.038° N, 6.399° E	34, 69	369 ± 5	RGIr, cohesive old snow	Knife/24.8 ± 0.9	$14.6 \pm 0.4$	$0.45 \pm 0.01$
#3b/10/45.038° N, 6.399° E	, 104	397 ± 11	RGIr, cohesive old snow	Knife/23.3 $\pm$ 5.3	18.4 ± 1.7	$0.36 \pm 0.03$
#1/10/45.015° N, 5.743° E	79	234 ± 15	DFbk, wind packed snow	Pencil/2.95 $\pm$ 0.7	$28.0 \pm 1.4$	$0.23 \pm 0.01$

8, 2465-2490, 2014

## Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Abstract Introduction
Conclusions References
Tables Figures

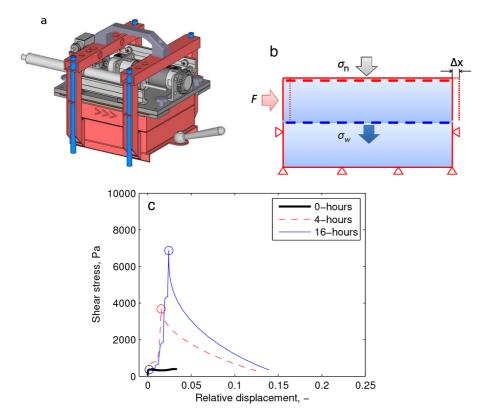
Title Page

Back Close

Full Screen / Esc

Printer-friendly Version





**Fig. 1. (a)** Schema of the apparatus. **(b)** Sketch of the inner part of the apparatus with a snow specimen inside (see text for details); **(c)** stress-relative displacement curves showing examples of failure stress (shown by circles) increase after 0, 4 and 16 h of sintering ( $\sigma_n = 0$ ).

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

I 

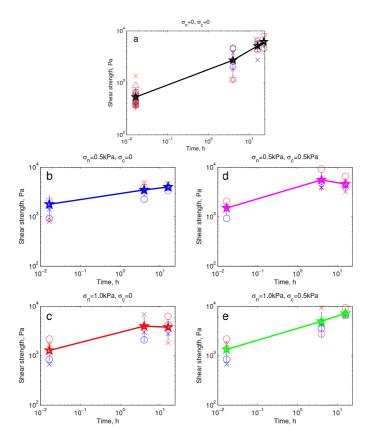
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Back Close

Full Screen / Esc

Printer-friendly Version





**Fig. 2.** Shear strength evolution with sintering time for all samples and all loading conditions (means are indicated by stars and connected by lines; error bars show standard deviations for available measurements: different marker shapes correspond to different specimens; samples of the same snow type have the same color). **(a)** Baseline tests with no external normal pressure, and no preloading ( $\sigma_{\rm n,\,c}=0$ ); **(b)** and **(c)** with  $\sigma_{\rm n}=0.5$  or 1.0 kPa, respectively;  $\sigma_{\rm c}=0$ . **(d)** and **(e)** with  $\sigma_{\rm n}=0.5$  or 1.0 kPa, respectively and  $\sigma_{\rm c}=0.5$  kPa.

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

I◀ ▶I

■ Back Close

Full Screen / Esc

Printer-friendly Version





Discussion Paper

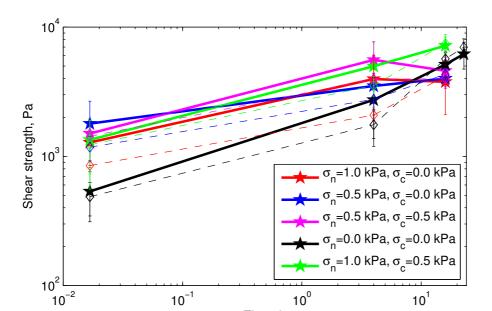


Fig. 3. Mean shear strength evolution with sintering time for each set of loading conditions (thick lines indicate all tests; dashed lines - filtered tests).

Time, h

#### **TCD**

8, 2465-2490, 2014

#### **Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

#### Title Page

**Abstract** 

**Tables** 

**Figures** 

14











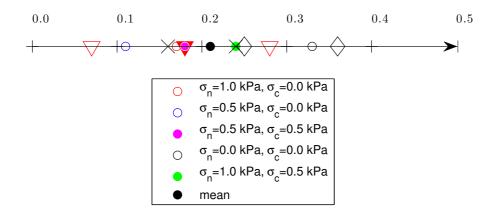
Printer-friendly Version



Discussion Paper

Interactive Discussion





**Fig. 4.** Exponents, b, of the power law fit at each set of loading conditions ( $\tau_f$ ) compared to other studies (× − Hobbs and Mason, 1964; ◊ − Blackford, 2007;  $\nabla$  − van Herwijnen and Miller, 2013, where empty triangles − marginal values,  $\nabla$  − the mean).

#### **TCD**

8, 2465-2490, 2014

## Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

**Abstract** 

Introduction

Conclusion

References

Tables

Figures

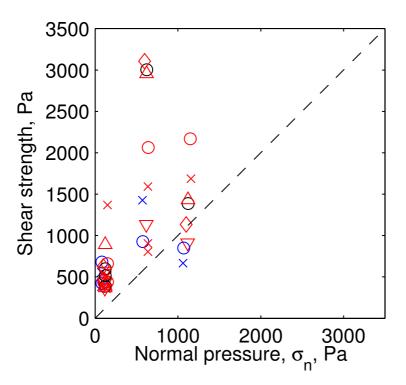
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**Fig. 5.** Influence of  $\sigma_n$  on  $\tau_f(0)$  (dashed line – 1 : 1; marker code is the same as at Fig. 2).

**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

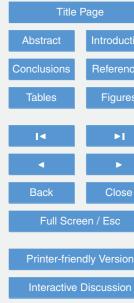
Back Close

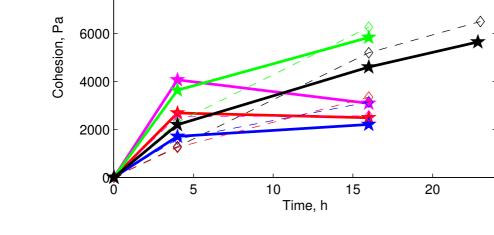
Full Screen / Esc

Printer-friendly Version









10000

8000

Fig. 6. Cohesion evolution with sintering time (marker code is the same as at Fig. 3).

**TCD** 

8, 2465-2490, 2014

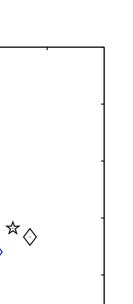
**Healing of snow** interfaces by sintering

E. A. Podolskiy et al.

Figures ÞΙ



Discussion Paper



**Fig. 7.** Example of scaling factors, a, and exponents, b, of the power law fit for the cohesion (the filtered population, where marker shapes indicate sensitivity of fit parameters for a "basis" of each fit: the first measurement is at 1 min,  $\Diamond$ , or 30 s,  $\bigstar$ ;  $c_0 = 400$ ; see also Fig. A2).

0.2

b

0.1

0.3

0.4

5000

4000

3000

2000

1000

0

0

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**TCD** 

8, 2465-2490, 2014

Healing of snow interfaces by sintering

E. A. Podolskiy et al.

Title Page

Abstract Introduction

Conclusions References

Tables Figures

 ■

 Back

 Close

Full Screen / Esc

Printer-friendly Version





8, 2465-2490, 2014

#### **Healing of snow** interfaces by sintering

**TCD** 

E. A. Podolskiy et al.

Printer-friendly Version

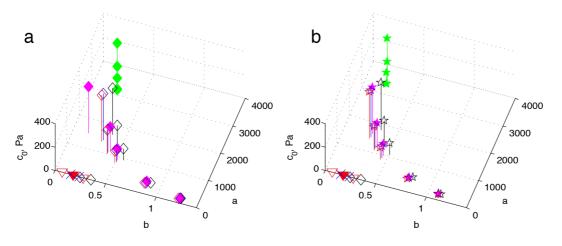
Interactive Discussion

References

**Figures** 

M





**Fig. A2.** Sensitivity analysis of power law fit parameters a and b to uncertainty in  $c_0$  for each set of loading conditions (see the main text for details; marker code is the same as at Fig. 3); (a) the filtered population of tests, where the first measurement is at 1 min, or (b) at 30 s. For comparison b axes provide exponents from other studies (marker code is the same as at Fig. 4).